

Threads on Norton motorcycles

| Threads as given in various parts lists | | Thread spec |
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| Crankcase Cylinder Stud and Nut | 1 3/4 in. x 3/8 in. Whit. | Whit. |
| Magneto Chain Cover Screw | 3/4 in. x 1/4 in. Whit. | Whit. |
| Timing Cover and Mainshaft Oil Connection Jet Nut | 7/16in. x 26ths | CEI/BSC |
| Timing Gear Lubrication Ball Spring Screw | 1/2 in. diam. x 26 ths | CEI/BSC |
| Crankcase Sump Screw | 1.5/8in. x 1/4 in. Whit. | Whit. |
| Crankpin Bearing and Nuts | 3/4in. diam. x 20 ths | ? |
| Crankpin Bearing Nut Locking Screw Cheesehead | 3/16in. x 32ths x 1/4in. | BSF? |
| Timing Cover Screw (Cheesehead) | 1in. x 1/4in. Whit. | Whit. |
| Timing Cover Screw (Countersunk) | 3/4in. x 1/4in. Whit. | Whit. |
| Crankcase or Chaincase Drain Plug | 1/4in. Gas | With. Pipe/BSP ? |
| Crankcase Engine Plate Bolt | 7/16in. x 4 7/32in. x 20ths | CEI/BSC |
| Crankcase Engine Plate Stud | 7/16in. x 3 1/2in. x 20ths | CEI/BSC |
| Crankcase Engine Plate Bolt | 3/8in. x 4 in. | CEI/BSC |
| Crankcase Engine Plate Stud Nut | 7/16in. x 20ths | CEI/BSC |
| Crankcase Front Bottom Stud | 3/8in. x 2 7/8in. x 26ths | CEI/BSC |
| Crankcase Top Front Stud | 5/16in. x 2 3/4in. x 26ths | CEI/BSC |
| Crankcase Top Rear Stud | 5/16in. x 2 3/4in. x 26ths | CEI/BSC |
| Crankcase Bottom Stud | 5/16in. x 3 13/16in. x 26ths | CEI/BSC |
| Magneto Base Plate Bolt | 7/16in. x 4 7/32in. x 20ths | CEI/BSC |
| Crankcase Bolt (Magdyno Platform) | 7/16 x 20ths x 4.7/32in. | CEI/BSC |
| Crankcase Bolt | 7/16 x 20ths x 4.7/32in. | CEI/BSC |
| Crankcase Front Stud | 7/16 x 20ths x 4 7/32in. | CEI/BSC |
| Crankcase Bottom Stud | 5/16 x 26ths x 3.13/16in. | CEI/BSC |
| Crankcase stud | 3/8 x 26ths x 2.7/8in. | CEI/BSC |
| Crankcase Top Stud | 5/16 x 26ths x 2 3/4in. | CEI/BSC |
| Crankcase Bolt Nut | 7/16 x 20ths | CEI/BSC |
| Crankcase Bolt Nut | 5/16 x 26ths | CEI/BSC |
| Crankcase Bolt Nut | 3/8in. x 26ths | CEI/BSC |
| Valve Lifter Lever Clip Crankcase Attachment Screw | 3/4in x 1/4in. Whit | Whit. |
| Valve Cover Knurled Nut | 5/16in. diam. x 26ths | CEI/BSC |
| Tappet Head | 5/16in. x 26ths. | CEI/BSC |
| Tappet Head Locknut | 5/16in. diam. x 26ths. | CEI/BSC |
| Inlet Camwheel | 3/8in. x 26ths. | CEI/BSC |
| Magneto Sprocket Locking Nut | 3/8in. x 26ths. | CEI/BSC |
| Magdyno Sprocket Securing Nut | 3/8in. x 20ths. | BSF |
| Magdyno Platform Base screw | 1/2in. x 3/8in. Whit. | Whit. |
| Magdyno Platform Locking Plate Pin | 5/16in. x 26ths. x 11/16in. | CEI/BSC |
| Pump Spindle Nut | 3/8in. x 26ths. | CEI/BSC |
| Valve Guide Grease Nipple | 1/4in. x 26ths. | CEI/BSC |
| Cylinder Head Holding Down Stud and Nut | 3/8in. x 26ths | CEI/BSC |
| Exhaust Pipe Rear Bolt and Nut | 3/8in. x 26ths. | CEI/BSC |
| Exhaust Pipe Attachment Bolt and Nut (Front) | 7/16in. x 20ths. | CEI/BSC |
| Exhaust Pipe Clip Pin and Nut | 7/8in. x 1/4in. x 26ths | CEI/BSC |
| Silencer Clip Bolt and Nut | 5/16in. x 26ths | CEI/BSC |
| Silencer Attachment Bolt and Nut | 3/8in. x 26ths | CEI/BSC |
| Front Fork Top Clip Bolt | 1 9/32nd in. x 3/8in. x 26ths | CEI/BSC |
| Front Fork Top Clip Bolt Nut | 3/8in. x 26ths | CEI/BSC |
| Front Fork Spring Attachment Pin | 1in. x 5/16th in. x 26ths | CEI/BSC |
| Front Fork Top or Bottom Spindle Nut | 3/8in. x 1/2in. x 26ths | CEI/BSC |
| Front Fork Top or Bottom Spindle Nut | 3/8in. x 7/16th in. x 26ths | CEI/BSC |
| Front Fork Shock Absorber Adjusting Nut | 11/16th in. x 20ths | CEI/BSC |
| Front Fork Grease Nipple | 1/4in. x 26ths | CEI/BSC |
| Front Fork Mudguard Bracket Plate Bolt and Nut | 1/4in. x 26ths | CEI/BSC |
| Front Fork Steering Damper Anchor Bracket Frame Pin | 1/2in. x 1/4in. x 26ths | CEI/BSC |
| Front Fork Steering Column Lock Nut | 1 1/8in. x 26ths | CEI/BSC |
| Attachment Bolt and Nut | 1/4in. x 26ths | CEI/BSC |

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| Front Fork Steering Damper Bottom Plate Fixing Pin | ¼in. x ¼in. x 26ths | CEI/BSC |
| Fork Buffer Pin | 5/16in. x 26ths, (¼in. Whit. Hex.) | CEI/BSC |
| Fork Buffer Pin | 1 1/16in. x 5/16in. x 26ths | CEI/BSC |
| Handlebar Clip Pin only | 1 1/32nd in. x 5/16th in. Whit. | Whit. |
| Clutch Lever Fulcrum Pin and Nut | 11/16in. x ¼in. x 26ths | BSF |
| Exhaust Valve Lifter Clip Pin (Cheesehead) | ¼in. x 3/16th in. Whit. | Whit. |
| Exhaust Valve Lifter Fulcrum Pin and Nut | 9/16th in. x 3/16th in. x 32ths | BSF |
| Air And Magneto Control Lever Cap Centre Screw | ¼in.diam. x 26ths | BSF |
| Air and Magneto Control Lever Fixing Nut | ¼in. diam. x 26ths | BSF |
| Twist Grip Clip Fixing Pin | 3/4in. x 3/16th in. x 28ths | *? |
| Twist Grip Bottom Half Clip Adjusting Spring Screw and Nut | 5/8in. x 3/16th in. x 28ths | *? |
| Clutch and Front Brake Cable Adjuster | 5/16th in. dia. x 26ths | CEI/BSC |
| Exhaust Lifter Cable Adjuster | ¼ in. dia. x 26ths | CEI/BSC or BSF? |
| Petrol Tank Fixing Pin | 5/16th in. x 18 Whit. | Whit. |
| Knee Grip Fixing Pin | 7/16th in. x 5/16th in. x 26ths | CEI/BSC |
| Petrol Tap Tank connection | 1/4 x 19 tpi | With. Pipe/BSP ? |
| Petrol Tap to Petrol Pipe connections | 1/4 x 19 tpi | With. Pipe/BSP ? |
| Oil Tank Attachment Clip Pin (Mudguard Bridge) | 2½in. x 5/16th in. x 26ths | CEI/BSC |
| Oil Tank Platform Pin | 15/16th in. x 5/16th in. x 26ths | CEI/BSC |
| Oil Tank Top Attachment Bolt | 1/2 x 1/4in. x 26ths. | CEI/BSC |
| Oil Tank Union and Filter | 1" x 20ths in. | ? |
| Oil Feed Delivery Pipe (connection) | 1/4 x 19 tpi | With. Pipe/BSP ? |
| Oil Return Pipe (connection) | 1/4 x 19 tpi | With. Pipe/BSP ? |
| Oil Tank Air release Pipe (connection) | 1/4 x 19 tpi | With. Pipe/BSP ? |
| Oil Tank Drain Plug | 1/4 x 19 tpi | With. Pipe/BSP ? |
| Gear Box Cover Stud and Nut | 5/16th x 26ths | CEI/BSC |
| Gear Box Suspension Bolt and Nut | 5/8in. dia. x 26ths | CEI/BSC |
| Gear Box Bottom Bolt and Nut | ½in. x 20ths and 5/16in. x 26ths | CEI/BSC |
| Gear Box Front Chain Adjuster Plate Pin | ½in. x ¼in. x 26ths | CEI/BSC |
| Cam Plate Spindle Bolt | 5/16th in. diam. x 26ths | CEI/BSC |
| Kickstarter Crank Bolt | 5/16th in. x 26ths | CEI/BSC |
| Axle Sprocket Locking Nut | 1¼in. diam. x 20ths (Left hand) | ? |
| Axle Sprocket Locking Washer Screw (cheesehead) | 3/16th in. x 32ths x 9/32nds in. | BSF |
| Axle Nut | 5/8in. diam. x 20ths | CEI/BSC |
| Clutch Worm Lever Bolt | 5/16th in. x 26ths | CEI/BSC |
| Clutch Body Front Cover Plate Retaining Screw | ¼in. diam. x 26ths | CEI/BSC |
| Clutch Spring Stud and Nut | 5/16th in. x 26ths | CEI/BSC |
| Clutch Spring Screw | ¼in. diam. x 26ths | CEI/BSC |
| Control Cover Fixing Screws (Cheesehead) | 1 1/16th in. x ¼in. x 26ths | CEI/BSC |
| Control Gear Indicator Securing Bolt | 5/16th in. x 26ths | CEI/BSC |
| Gear Lever Securing Bolt | 5/16th in. x 26ths | CEI/BSC |
| Stop Stud for Pawl Carrier | 5/16th in. diam. x 26ths | CEI/BSC |
| Stop Stud Nut for Pawl Carrier | 5/16th in. diam. x 26ths | CEI/BSC |
| Stop Stud Nut for Pawl Carrier | 5/16th in. diam. x 26ths, (5/16th in. Whit. Hex.) | CEI/BSC |
| Pawl Pin and Nut | 5/16th in. x 26ths | CEI/BSC |
| Ratchet Lever Securing Bolt | 5/16th in. diam. x 26ths | CEI/BSC |
| Gear Box Control Rod Nut | 5/16th in. x 26ths | CEI/BSC |
| Gear Box Control Rod Bottom Connection | 5/16th in. x 26ths | CEI/BSC |
| Hub Grease Nipple (Front or Rear) Angle type | ¼in. x 26ths | CEI/BSC |
| Hub Brake Cam with Nut and Washer (Front and Rear) | 3/8in. diam. x 26ths | CEI/BSC |
| Hub Brake Cam with Nut and Washer (Rear) | 3/8in. diam. x 26ths | CEI/BSC |
| Wheel Sleeve Nut (Front or Rear) | 7/16ths in. x 26ths | CEI/BSC |
| Front Hub Spindle and Nut | 9/16ths in. x 20ths | CEI/BSC |
| Front Hub Brake Plate Spacing Nut | 9/16ths in. x 20ths | CEI/BSC |
| Front Hub Brake Locking Nut | 9/16ths in. x 20ths | CEI/BSC |
| Speedometer to brakeplate | 7/8 x 26ths | ? |
| Speedometer cable to gearbox | 1/2 x 26ths | CEI/BSC |
| Rear Hub Spindle | 9/16ths in. x 20ths | CEI/BSC |
| Rear Hub Brake Drum and Sprocket Sleeve Fork End Attachment | 9/16ths in. diam. x 20ths | CEI/BSC |
| Rear Hub Brake Drum and Sprocket Sleeve Nut | 9/16ths in. x 20ths | CEI/BSC |
| Rear Brake Plate Torque Arm Frame Bolt | 1 5/16ths in. x 3/8in. x 26ths | CEI/BSC |
| Rear Brake Plate Torque Arm Stud | 7/16ths in. x 20ths, and 3/8in. x 26ths | CEI/BSC |

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| Front Brake and Rear Drum Stud | 9/16ths in. x 20ths and 7/16ths in. x 26ths | CEI/BSC |
| Engine Sprocket Locknut | 3/4in. diam. x 20ths | CEI/BSC |
| Rear Chain Adjuster Bolt and Nut | 3 1/8in. x 5/16ths in. x 26ths | CEI/BSC |
| Front Chaincase Drain Plug | 1/4in. Gas | Gas |
| Front Chaincase Inner Portion Crankcase Attachment Pin | 15/32nds in. x 5/16ths in. x 26ths | CEI/BSC |
| Front Chaincase Inner Portion Attachment Bolt for above | 5/16ths in. x 26ths | CEI/BSC |
| Front Chaincase Outer Portion Securing Nut (Footrest Attachment) | 1 in. diam. x 20ths | CEI/BSC |
| Front Chaincase and Rear Chainguard Securing Pin | 1/2in. x 5/16ths in. x 26ths | CEI/BSC |
| Rear Chainguard Rear Attachment Pin, with washer | 1/2in. x 1/4in. x 26ths | CEI/BSC |
| Rear Brake Pedal Grease Nipple | 1/4in. x 26ths | CEI/BSC |
| Rear Brake Pedal Adjuster and Locknut | 1/4in. diam. x 26ths | CEI/BSC |
| Rear Brake Adjuster | 9/32 in. x 26ths | CEI/BSC |
| Footrest Rubber Securing Bolt and Nut | 4 3/32in. x 3/16in. x 32ths | CEI/BSC |
| Footrest Rod and Nut | 7/16ths in. diam. x 20ths | CEI/BSC |
| Footrest Serrated Hanger with Pad Holder Spindle | 3/8in. x 26ths | CEI/BSC |
| Footrest Serrated Hanger only | 7/16ths in. x 26ths | CEI/BSC |
| Footrest Serrated Hanger Spindle only | 7/16in. x 20ths, and 3/8in. x 26ths | CEI/BSC |
| Footrest Serrated Hanger Spindle Nut | 3/8in. x 26ths | CEI/BSC |
| Footrest Tube with Screwed Serrated End and Washer, L.H. | 1 in. diam. x 20ths | CEI/BSC |
| Frame Head Fork Stop Bolt | 9/32nds in. x 5/16ths in. x 26ths | CEI/BSC |
| Front Number Plate Attachment Pin and Nut | 1/2in. x 3/16in. Whit | Whit. |
| Front Mudguard Stay Mudguard Attachment Pin, with Nut and Washer | 1/2in. x 1/4in. x 26 ths | CEI/BSC |
| Front Mudguard Stay Fork Attachment Pin | 1/2in. x 5/16ths in. x 26ths | CEI/BSC |
| Front Mudguard Stand Attachment Bolt and Nut | 11/16ths in. x 5/16ths in. x 26ths | CEI/BSC |
| Rear Mudguard Bottom Portion Fixing Pin | 3/8in. x 1/4in. x 26ths | CEI/BSC |
| Attachment | 15/16in. x 5/16in. x 26ths | CEI/BSC |
| Rear Mudguard Bottom Front Frame Attachment Bolt | 15/16ths in. x 5/16ths in. x 26ths | CEI/BSC |
| Rear Carrier Attachment Bolt and Nut | 3/4in. x 1/4in. x 26ths | CEI/BSC |
| Rear Mudguard Stays and Lifting Handle Stud, Frame Attachment | 15/16 in. x 5/16 x 26ths | CEI/BSC |
| Rear Mudguard Stays and Lifting Handle Stud Nut | 5/16 x 26ths | CEI/BSC |
| Rear Mudguard Auxilliary Stay Bolt | 11/16ths in. x 5/16ths in. x 26ths | CEI/BSC |
| Rear Mudguard Stay Pin and Nut, Mudguard Attachment | 3/4in. x 1/4in. x 26ths | CEI/BSC |
| Tool Box Frame Attachment Bolt and Nut, Top | 1/2in. x 1/4in. x 26ths | CEI/BSC |
| Tool Box Frame Attachment Bolt and Nut, Bottom | 2 3/8in. x 1/4in. x 26ths | CEI/BSC |
| Prop Stand Pin | 1 7/16ths in. x 5/16ths in. x 26ths | CEI/BSC |
| Prop Stand Pin Lock Nut | 5/16ths in. x 26ths x (1/4in. Whit Hex) | CEI/BSC |
| Prop Stand Foot Pin | 1 3/16ths in. x 5/16ths in. x 26ths | CEI/BSC |
| Prop Stand Foot Pin Lock Nut | 5/16ths in. x 26ths x (1/4in. Whit Hex) | CEI/BSC |
| Prop Stand Spring Pin and Nut | 1/4in. x 26ths | CEI/BSC |
| Rear Stand Attachment Bolt and Nut | 7/16ths in. x 20ths | CEI/BSC |
| Front Stand Attachment Pin | 11/16ths in. x 5/16ths in. x 26ths | CEI/BSC |
| Battery Carrier Bottom Attachment Bolt and Nut | 15/16ths in. x 5/16ths in. x 26ths | CEI/BSC |
| Saddle Spring Stud with Nuts | 15/16in. x 5/16in. x 26ths | CEI/BSC |
| Headlamp Mounting Bolts | 5/16 x 26ths | CEI/BSC |
| Headlamp screw Fixing Panel LU/106791 | 3 BA | BA |
| Magdyno D.E. cover plate screws | 2 BA | BA |

Notes

- * actual bolts appear slightly bigger diameter than 3/16th